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## Instructions for Installation of “Y” Connectors

### DO NOT REMOVE BRASS FILTER ADAPTORS FROM FACTORY HOSES

#### Contents:

1pc – **Green** Pre-assembled “Y” connection.

1pc – **Red** Pre-assembled “Y” connection.

6pcs – 1/4” one-ear clamps.

#### Procedure:

Step 1 – Put one 1/4” clamp on each hose of the supplied “Y” connection.

Step 2 – Push one **Red** hose from the “Y” connection onto one **Red** hose from the torch (a small amount of soapy water on the brass adaptor will help the connection slide smoothly). Repeat for the other **Red** hose of the “Y” connection.

Step 3 – Slide the 1/4” clamps within 1/8” of the brass adaptors. Crimp the clamps with wire cutters or side cutters. Please look at the other clamps that are on the pre-assembled “Y” connections for an example of how the clamps should look when properly clamped.

Step 4 – Repeat steps 2-3 for the **Green** Pre-assembled “Y” connection.

Step 5 – Put one 1/4” clamp on each hose from the **fuel** and **oxygen** supply lines.

Slide the **Green** supply hose onto the **Green** “Y” connector. Slide the **Red** supply hose on the **Red** “Y” connector. Slide the 1/4” clamps within 1/8” of the “Y” connection and crimp with wire cutters or side cutters.

Step 6 - Check all connections for leaks.

**IF YOU HAVE ANY QUESTIONS REGARDING THE INSTALLATION OF THE “Y” CONNECTIONS PLEASE CALL 570-835-9777. WE WILL BE HAPPY TO HELP.**