

# **WARNINGS**

**Never leave the area with the torch running.**

**Never leave the main tank valves turned on if you leave the area, be sure to relieve pressure off torch.**

**Always make sure torch base and lines are anchored and secure.**

**Always be alert for gas and oxygen leaks. Fix them right away no matter how insignificant they may seem.**

**Have good exhaust ventilation in work area.**

**Keep flammable objects and lighters away from work table area.**

**Have non-flammable tabletop and back wall.**

**Secure gas and oxygen tanks with strap or chain them to wall; never let tanks free standing.**

**Always have a small container of water by your work area to put hot glass scraps in.**

**Always use Phillips Safety Eyewear or Didymium Glasses to protect your eyes from glare and flying pieces of glass.**

**Always keep a fire extinguisher close by in the work area.**

**Never get any oil or grease on the lines or connections.**

**Never touch the torch on the barrel or nozzle end while it is running, or for 15 minutes or more after running.**

**Use hose clamps or other approved connectors on the hose adaptors. Always check for and beware of any leaks and correct them immediately.**

**Never remove adaptors or any component with filter screens present. Removing filter screens may allow foreign material into the torch potentially damaging valve seats and clog internal components.**

**Do not strike torch with glass or other hard object. Dents or damage may occur.**

**Do not subject the torch to excessive heat, flame, kilns, ovens or hand torches.**

**Do not install premix torches in the same supply hose with any other torch. Flashback can occur and damage the other torches. If a premix torch is installed it MUST have flashback arrestors installed on the premix torch hoses *before* the connection to the main supply hose. Flashback arrestors placed at the tank will only protect the tank and regulators, not other torches in the system.**

**DO NOT REMOVE ANY FACTORY INSTALLED COMPONENTS. FAILURE TO FOLLOW DIRECTIONS AND WARNINGS WILL VOID FACTORY WARRANTY.**

**FAILURE TO OBSERVE SAFETY RULES  
COULD RESULT IN INJURY OR DEATH.**